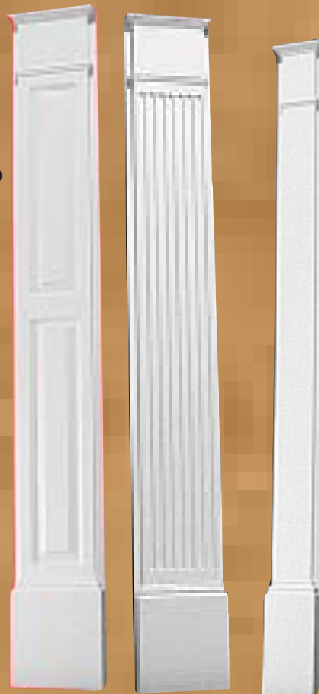


Permalife Inc. entry systems are a combination of finely crafted architectural elements that have the ability to transform a “front door” to a beautiful, “curb appealing” center of attention.

Our crossheads and combos can be made to virtually any size. Standard sizes for many of them are listed in the table below. Custom sizing is a daily occurrence at Permalife. Simply specify your required dimensions when ordering.



**Panel Fluted Plain**

<b>Pilasters</b>				
Product No.	Style	Height	Width	Projection
PIL790FL	Fluted	90"	7"	3-1/4"
PIL7108FL	Fluted	108"	7"	3-1/4"
PIL7120FL	Fluted	120"	7"	3-1/4"
PIL790PL	Plain	90"	7"	3-1/4"
PIL7108PL	Plain	108"	7"	3-1/4"
PIL7120PL	Plain	120"	7"	3-1/4"
PIL990FL	Fluted	90"	9"	3-1/4"
PIL9108FL	Fluted	108"	9"	3-1/4"
PIL9120FL	Fluted	120"	9"	3-1/4"
PIL990RP	Raised Panel	90"	9"	3-1/4"
PIL1290FL	Fluted	90"	12"	3-1/4"
PIL12108FL	Fluted	108"	12"	3-1/4"
PIL12120FL	Fluted	120"	12"	3-1/4"
PIL1290RP	Raised Panel	90"	12"	3-1/4"



Pilasters can be easily cut down to proper height for installation at jobsite. You can cut off up to 8” and still maintain proper appearance. They can also be factory built to custom sizes. Custom widths (up to 24” and wider), heights (up to 20’ and higher) and other special details can be accomplished by our custom department. Call for details.



**Door Crosshead 18” custom**



**Sunburst Segment Combo**



**Door Crosshead 18” custom with segment pediment**



**Door Crosshead 18” custom with peak pediment**



**Acorn Combo**



**Peaked Pediment**



**9" Door Crosshead**



**Acorn Pediment**



**9" Door Crosshead with Keystone**



Use this table to find the product code of the item and size that you need to order. Take the breastboard (base) dimension in the top row. Cross-reference this with the product style in the left column. This will give you the product code to use to place your order. If you need a custom sized item, use the next larger breastboard size and specify to cut down to the exact size you need.

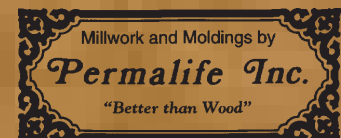
Product Description	50"	54"	58"	64"	74"	84"	91"	101"	120"	144"
5" Door Crosshead	DCH5-50	DCH5-54	DCH5-58	DCH5-64	DCH5-74	DCH5-84	DCH5-91	DCH5-101	DCH5-120	DCH5-144
9" Door Crosshead	DCH9-50	DCH9-54	DCH9-58	DCH9-64	DCH9-74	DCH9-84	DCH9-91	DCH9-101	DCH9-120	DCH9-144
9" Door Crosshead / Keystone	DCH9-50K	DCH9-54K	DCH9-58K	DCH9-64K	DCH9-74K	DCH9-84K	DCH9-91K	DCH9-101K	DCH9-120K	DCH9-144K
9" Door Crosshead / Dentil Trim	DCH9-50D	DCH9-54D	DCH9-58D	DCH9-64D	DCH9-74D	DCH9-84D	DCH9-91D	DCH9-101D	DCH9-120D	DCH9-144D
Acorn Combo	AC50	AC54	AC58	AC64	AC74	AC84	AC91	AC101	AC120	AC144
Acorn Combo / Dentil Trim	AC50D	AC54D	AC58D	AC64D	AC74D	AC84D	AC91D	AC101D	AC120D	AC144D
Peaked Combo	PC50	PC54	PC58	PC64	PC74	PC84	PC91	PC101	PC120	PC144
Peaked Combo / Dentil Trim	PC50D	PC54D	PC58D	PC64D	PC74D	PC84D	PC91D	PC101D	PC120D	PC144D
Sunburst Elipse Combo	SEC50	SEC54	SEC58	SEC64	SEC74	SEC84	SEC91	SEC101	N/A	N/A
Peaked Pediment	PP50	PP54	PP58	PP64	PP74	PP84	PP91	PP101	PP120	PP144
Acorn Pediment	AP50	AP54	AP58	AP64	AP74	AP84	AP91	AP101	AP120	AP144

Sizes listed are standard-all pieces listed can be made to any size within 1/4" - specify exact size when ordering. Crossheads can also be cown to 6", 7", or 8" height. Specify when ordering. Dentil trim can be added to Combos.



**9" Door Crosshead with dentil trim**

Phone 1-800-376-6768 or 1-616-245-0180  
 Fax 1-800-386-6768 or 1-616-245-5142  
[www.permalifeinc.com](http://www.permalifeinc.com)



### 9" Windowhead

Product No.	Height	Length	Projection
WH9X24	9"	24"	4-1/2"
WH9X25-5/8	9"	25-5/8"	4-1/2"
WH9X28	9"	28"	4-1/2"
WH9X29-5/8	9"	29-5/8"	4-1/2"
WH9X30	9"	30"	4-1/2"
WH9X32	9"	32"	4-1/2"
WH9X33-5/8	9"	33-5/8"	4-1/2"
WH9X36	9"	36"	4-1/2"
WH9X37-5/8	9"	37-5/8"	4-1/2"
WH9X40	9"	40"	4-1/2"
WH9X41-5/8	9"	41-5/8"	4-1/2"
WH9X44	9"	44"	4-1/2"
WH9X48	9"	48"	4-1/2"
WH9X52	9"	52"	4-1/2"
WH9X56	9"	56"	4-1/2"
WH9X60	9"	60"	4-1/2"
WH9X64	9"	64"	4-1/2"
WH9X68	9"	68"	4-1/2"
WH9X72	9"	72"	4-1/2"
WH9X76	9"	76"	4-1/2"
WH9X80	9"	80"	4-1/2"
WH9X84	9"	84"	4-1/2"
WH9X96	9"	96"	4-1/2"
WH9X108	9"	108"	4-1/2"
WH9X120	9"	120"	4-1/2"
WH9X144	9"	144"	4-1/2"
WH9X180	9"	180"	4-1/2"
WH9X210	9"	210"	4-1/2"

The sizes listed above are our standard sizes. All of our 9" windowheads can be made to any size. Order the next largest size and specify "cut down to".

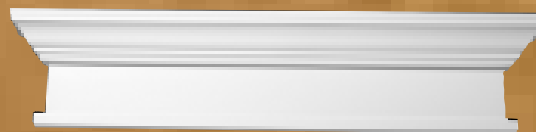
### 6" Windowhead

Product No.	Width	Height	Projection
WH6X24	24"	6"	3-1/4"
WH6X25-5/8	25-5/8"	6"	3-1/4"
WH6X28	28"	6"	3-1/4"
WH6X29-5/8	29-5/8"	6"	3-1/4"
WH6X30	30"	6"	3-1/4"
WH6X32	32"	6"	3-1/4"
WH6X33-5/8	33-5/8"	6"	3-1/4"
WH6X35-1/4	35-1/4"	6"	3-1/4"
WH6X36	36"	6"	3-1/4"
WH6X37-5/8	37-5/8"	6"	3-1/4"
WH6X40	40"	6"	3-1/4"
WH6X41-5/8	41-5/8"	6"	3-1/4"
WH6X44	44"	6"	3-1/4"
WH6X48	48"	6"	3-1/4"
WH6X52	52"	6"	3-1/4"
WH6X56	56"	6"	3-1/4"
WH6X59	59"	6"	3-1/4"
WH6X60	60"	6"	3-1/4"
WH6X64	64"	6"	3-1/4"
WH6X68	68"	6"	3-1/4"
WH6X70-3/4	70-3/4"	6"	3-1/4"
WH6X72	72"	6"	3-1/4"
WH6X76	76"	6"	3-1/4"
WH6X80	80"	6"	3-1/4"
WH6X84	84"	6"	3-1/4"
WH6X96	96"	6"	3-1/4"
WH6X108	108"	6"	3-1/4"
WH6X120	120"	6"	3-1/4"
WH6X144	144"	6"	3-1/4"
WH6X180	180"	6"	3-1/4"
WH6X210	210"	6"	3-1/4"

The sizes listed above are our standard sizes. All of our 6" windowheads can be made to any size. Order the next largest size and specify "cut down



All of our WH9 and WH6 windowheads can be produced with keystone, dentil trim, or both. Specify when ordering



WH10 Windowhead (WH9 with bottom trim)



### RM9 Crosshead with keystone

RM9 crossheads are available in any size up to 18' lengths. All RM9 crossheads are made to order to the size you specify.



WHV55 with square end



WHV55 with angle end



WHV55 end profile



WHV8 with square end

### WHV55 and WHV8 Crosshead

WHV55 and WHV8 crossheads are available in any size up to 18' lengths. They are available with or without keystone. All of these crossheads are made to order to the size you specify. WHV styles can also be made in radius pieces for arch or circle top windows. Now all your window trims can match.



### Window Arch trims are now available with woodgrain

Using a special process devised by Permalife Inc. we can now apply a rough sawn cedar look to your arch trims to match the rest of your cedar trim. You will be amazed to see how our woodgrain follows around your trim like a curved tree that nature could never make, yet it looks so natural. Eliminate the joint failures that are so common when boards are cut and joined around circle top windows. You've got to see this!



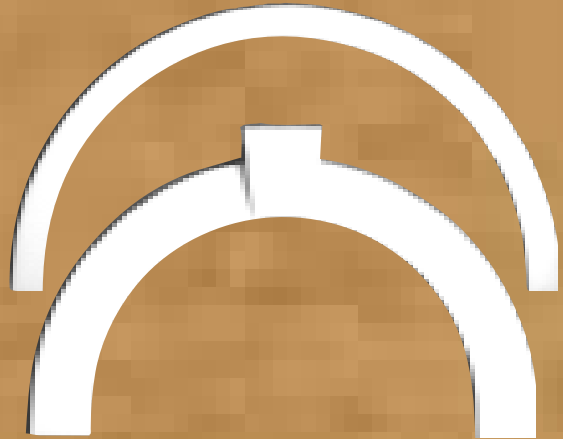
### Peaked Crosshead

Peaked Crossheads are available in sizes up to 64" base (breastboard) dimension. The angle on top may be specified as 3/12-6/12-9/12 or 12/12.



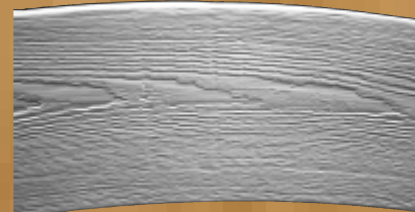
### WA101 (Window Arch)

WA101 is standard at 101" wide- 17" high and 4" projection. It can be made on a custom basis to any size. Call Permalife Inc. for info.



### Arch trims/Circle Top window trims

All arch trims can be made with or without keystones. All arch trims are made on a custom basis to your specifications. Standard widths are 3-1/2", 4", 5-1/2", and 6", but you may specify any width. We try to make most arch trims in one piece, however, due to handling and/or shipping constraints, some larger arch trims may have to be made in two pieces.



Phone 1-800-376-6768 or 1-616-245-0180

Fax 1-800-386-6768 or 1-616-245-5142

www.permalifeinc.com





**Custom Flat Arch Trim with Crown Shoulders and Keystone**

All Custom Arch trims with shoulders are made on a custom basis. When ordering, please specify inside diameter, inside height, and base width of shoulders. For more info. and pricing, call Permalife Inc.



**Custom arch top trim with keystone**



**Custom window header**

Standard at 58" base-any custom size available



**Custom window header #2**



**Window Cap**

Window Cap is standard size at 36" wide-12" high and 7" projection. It can be made on a custom basis to any size. Call Permalife Inc. for info.



**Round window trim with keystones**



**Custom eyebrow arch top trim with keystone**

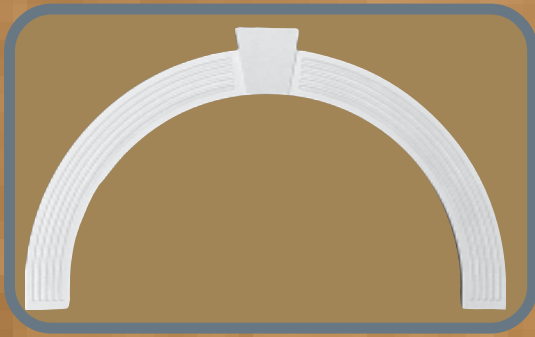


**Custom window header #3**

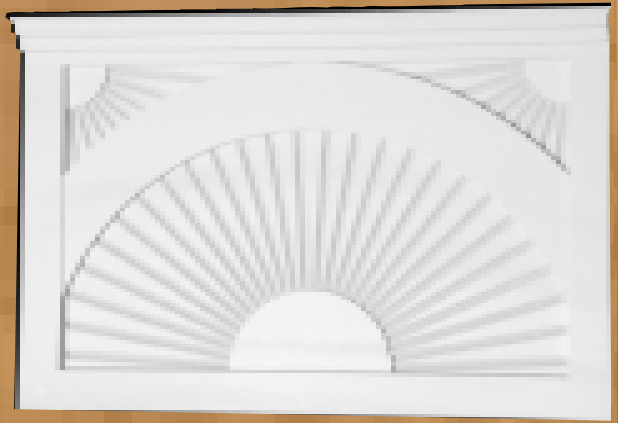
Siding



Many of our products can be factory routed to receive siding. This allows for siding to be tucked in behind the trim for a nicer appearance. This does not provide a "J" channel type flange. Proper flashing for weathertightness is the responsibility of the installer.



Fluted arch trim with keystone



Custom triple sunburst window panel



Custom arch trim with keystone and WH9 shoulders. Double fluted pilasters for side trim. WH6 for sill.



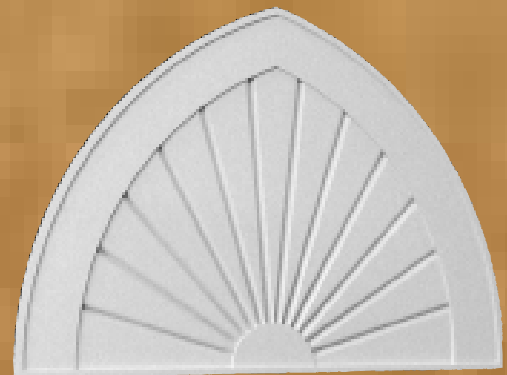
Arch trim with keystone and rosettes



WH9 window header with keystone, MM052 sill, MM061 side trim.



Custom window header #3



Gothic style Sunburst

Window Panels



Square cut

Panels can be cut with rounded "router cut" corners, or squared "assembled" corners. If not specified when ordered, they will be rounded. An upcharge will apply for squared corners.

Permalife makes window panels on a custom basis to any size you require. They also can be made with single, double, or multiple panels. Panels are generally square, however, we have made them arch top, oval, or round. These same panels can also be used as custom shutters.



Custom window arch with shoulders



WH9 window headers. Fluted pilasters for side trim. WH6 for sill.



Custom window arch with shoulders and keystone